

Review does not relieve contractor from responsibility for errors or deviations from contract requirements

UTILITY ENGINEERING

MEM

GENERAL NOTES

- EXTERNAL SURFACE TO BE SHOP COMMERCIAL BLASTED PER SSPC SP6 AND SHOP-PAINTED WITH CARBOLINE CARBO ZINC 11 PRIMER (GREEN) 3 TO 5 MILS DFT.
- HOLD PRIMER BACK 4" FROM FIELD WELDS AND COAT WITH CARBOLINE CARBOWELD 11 (1 MIL DFT).
- FABRICATION TO BE IN ACCORDANCE WITH A.I.S.C., A.W.S. D1-1 LATEST EDITION AND CMC STD #SW-001.
- ALL EXTERIOR WELDS TO BE SEAL WELDS. SKIP WELDING OF STIFFENERS IS NOT ALLOWED.
- CASING PLATE JOINTS SHALL BE WELDED TOGETHER WITH FULL PENETRATION WELDS UNLESS LOCATED BEHIND CASING STIFFENERS.
- ALL ITEMS SHIPPED LOOSE TO THE FIELD SHALL BE IDENTIFIED WITH: TAG NO., JOB NO., UNIT I.D. AND CUSTOMER P.O. NO.

JOB NUMBER	SHEET NUMBER WHERE DETAILED
MK014134-3A	PIECE MARK
PIECE MARK EXAMPLE	

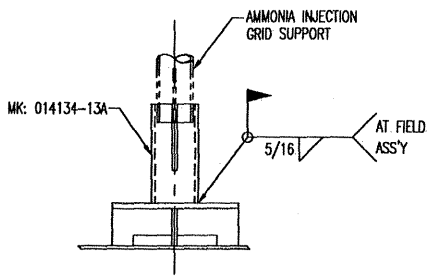
DRAWING INDEX

SHEET #	DESCRIPTION	ITEM
1	CASING ASSEMBLY DIAGRAM	
2	CORNER ANGLE DIAGRAM	
3	WALL PANEL	
4	CASING LAYOUT	WALL PANEL
5	WALL INTERNALS	MK014134-3A
6	WALL LINERS	
7	WALL PANEL	
8	CASING LAYOUT	WALL PANEL
9	WALL INTERNALS	MK014134-7A
10	WALL LINERS	
11	FLOOR PANEL	
12	CASING LAYOUTS	FLOOR PANEL
13	FLOOR INTERNALS	MK014134-11A
14	FLOOR LINERS	
15	ROOF PANELS	
16	ROOF CASING LAYOUT	ROOF PANEL
17	ROOF INTERNALS	MK014134-15A
18	ROOF LINERS	
19	ACCESS DOOR	
20	WALL LINER LAYOUTS	
21	WALL LINER LAYOUTS	
22	FLOOR LINER LAYOUT	
23	ROOF LINER LAYOUT	
24	LINER STANDARDS	

☐ RETURNED FOR CORRECTION
Do not proceed
Revise and resubmit for authorization

TOTAL WEIGHT

WALL PANEL COL. A ASSY	MK: 014161-7A	17,500#	△
WALL PANEL COL. B ASSY	MK: 014161-3A	17,500#	△
FLOOR PANEL ASSY	MK: 014161-11A	9,000#	△
ROOF PANEL ASSY	MK: 014161-15A	8,000#	△



SECTION "D-D"

NOTER/ERIKSEN INC.			
VENDOR SUBMITTAL REVIEW			
REVIEW OF VENDOR DRAWINGS DOES NOT RELIEVE THE VENDOR OF RESPONSIBILITIES FOR ACCURACY OF DIMENSIONS AND COMPLIANCE TO CODES, NOTER/ERIKSEN SPECIFICATIONS AND P.O. REQUIREMENTS			
<input checked="" type="checkbox"/> A	REVIEWED AND ACCEPTED		
<input type="checkbox"/> B	REVIEWED WITH COMMENTS (WORK MAY PROCEED)		
<input type="checkbox"/> C	REVISE AND RESUBMIT (WORK MAY NOT PROCEED)		
<input type="checkbox"/> D	REVIEWED FOR INFORMATION ONLY		
RELEASE DATE: 10-28-02		REVIEWERS INITIALS: MK/RE	
PROJECT: JEA BRANDY			
JOB NO CODE SHT		REV	FE
DRAWING NO. 014134-DU-001		B	X

Chanute Manufacturing Co.
A Unit Of Optimus Corp.

SPOOL DUCT CASING ASS'Y DIAGRAM

REF. CUST. DWG. :	
OWN BY: MJD	DATE: 05/15/02
CHG BY: MJD	DATE: 05/30/02
APPROVED BY:	

THIS DRAWING AND DESIGN INCLUDING ALL INVENTIONS AND PATENTABLE FEATURES HEREBY ARE THE PROPERTY OF THE CHANUTE MANUFACTURING COMPANY, AND ACCEPTANCE OF THIS DRAWING CONSTITUTES AN AGREEMENT THAT IT WILL BE USED FOR NO PURPOSES OTHER THAN TO ASSIST IN THE ASSEMBLY OR OPERATION OF EQUIPMENT FURNISHED BY CHANUTE MANUFACTURING COMPANY. THIS DRAWING SHALL NOT BE REPRODUCED, COPIED, LENT, SOLD, USED, PUBLISHED OR OTHERWISE DISSEMINATED IN ANY MANNER FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SPECIFICALLY FURNISHED, EXCEPT AS EXPRESSLY AUTHORIZED IN WRITING BY CHANUTE MANUFACTURING COMPANY.

WHEN IN DOUBT ASK SAFETY FIRST

REV. 1	CHANGE ORDER	REV. 2	CHANGE ORDER	REV. 3	CHANGE ORDER	REV. 4	CHANGE ORDER	REV. 5	CHANGE ORDER	REV. 6	CHANGE ORDER	REV. 7	CHANGE ORDER	REV. 8	CHANGE ORDER
-ON MAIN VIEW (3) PT CONNECTION ADDED. ADDED WEIGHT CHART / FLO															
AP/MT, 10/09/02															